



DrexBond

Membrane Adhesive

- **Fast initial tack**
- **Application by a square 3/16 x 3/16 X 3/16 trowel**
- **High-strength bond**

DREXMA DrexBond is a high-performance synthetic-latex adhesive formulated for bonding DREXMA-TW fleeced back uncoupling membrane over underlayment plywood, particles boards (OSB), cement-based underlayment, cure concrete slab.

PREPARATION: Ready-to-use. No thinning necessary. Surface must be structurally sound, linear, clean, dry and free of contaminants.

Drexbond must be installed over a subfloor and substrate that are installed per the Canadian building code, local building code or any industry building codes or requirements. Materials must be acclimatized at room temperature 24 hours before, during, and after the installation. Apply when the ambient and substrate temperature is between 10⁰C and 35⁰C and RH not exceeding 65%. Concrete floors must be fully cured and free from moisture and hydrostatic pressure before and after the installation. Refer to membrane manufacturer's recommendation for detailed installation instructions.

Follow all appropriate building code or industry requirements regarding floor structure for the appropriate floor covering.

APPLICATION: Lay and pre-fit the membrane in position without adhesive to verify fit. Using the flat side of the trowel, apply a thin coat of DrexBond on the substrate first. Then, using a 3/16"x3/16"x3/16" square notch trowel, apply a uniform coat of DrexBond to the substrate in manageable lengths. Apply the DrexBond with the trowel at a 90-degree angle from trowel to substrate. Within 30 minutes, place the membrane into fresh wet DrexBond allowing for complete adhesive transfer to the backside of the membrane. Do not let adhesive skin-over. Avoid wrinkles and air pockets. Immediately after the installation is completed, using a 25-lb split steel roller, apply firm pressure over entire covered surface, working from the center toward edges in a criss cross pattern. Only the following uncoupling membranes can be used with Drexbond: Drexmat-TW, Ditra-Heat, Flexbone, Prodesso-Heat, Mapeheat, Strata Mat XT, HeatMatrix, Prova Flex-Heat, DCM-Pro. It is important to read, understand and follow the instructions of the uncoupling membrane you will use for your installation.

COVERAGE: (50-60 sq.ft./Gal) Porous materials may require more adhesive.

Note: The yields shown are based on theoretical calculations for comparison purposes and may vary depending on the substrate, the method of application and the particular conditions on the site. Porous surfaces and substrates may require more adhesive than the typical coverage rate.

CLEAN-UP: Clean hands and tools immediately after use with warm water.

STORAGE: Store indoor in a cool, dry location between 10⁰C and 35⁰C. Keep container closed when not in use. Protect from freezing. Product is freeze thaw stable up to 3 cycles. Shelf life is 12 months at room temperature in original unopened container. Consult your municipality to dispose container and left-over in accordance with environmental regulations.

PRECAUTIONS: Keep out of reach of children. May cause slight eye and skin irritations. Avoid contact with eyes and skin. **FIRST AID TREATMENT:** If in eyes or on skin, rinse the affected areas with water. If swallowed, drink water and call a doctor.
For industrial user – Refer to Safety Data Sheet (SDS) for further information.

ENVIRONMENT: VOC < 50 g/L less water; < 5% per weight. This product contains no added urea-formaldehyde resin. The use of this product may contribute to obtaining LEED credits.

WARRANTY: Surface conditions, product application, storage and transport are beyond the manufacturer's control; liability, if any, is limited to the replacement of product ONLY.

MADE IN CANADA